Technical Data Sheet





BCHPC

Bis(4-tert.butylcyclohexyl)-peroxydicarbonate CAS#15520-11-3 Powder, technically pure

Structural Formula



Description

White, free-flowing powder, consisting of technically pure Di(4-tert.butylcyclohexyl)-peroxydicarbonate. This cycloaliphatic peroxydicarbonate is used as an initiator in the curing of unsaturated polyester resins.

Technical Data

	Appearance	White, free-flowing powder
	Peroxide content	Ca. 95.0 % w/w
	Active oxygen	Ca. 3.81 % w/w
	De-sensitising agent	None
	Bulk density	Ca. 0.50 kg/l
	Melting point	Ca. 82°C
	Critical temperature (SADT)	Ca. 45°C
	"Kick-off" temperature	50°C
	Recommended storage temperature	below 20°C
	Maximum transport temperature	30°C
	Maximum storage temperature	20°C
	Maintenance of activity as from date of 6 months delivery	
	This product is in compliance with the E 2002/96/EG, WEEE 2002/96/EG)	ElektroG (EU-Directives: RoHS
Half-life Data	10h/1 h/1 min (0.1 m / benzene): 41/57/90 °C	
Application	<u>POLYESTER CURING:</u> Curing agent for unsaturated polyester resins in combination with thermally more stable peroxides. Usage level: 1-2% as supplied. "Shelf-life" (gel time	
	of resin + peroxide) some weeks at ambient temperature, depending on	

resin type, fillers, pigments.





"Pot-life" (gel time of resin + peroxide + accelerator) in combination with more stable peroxides (perester) several days, depending on temperature and dosage. Shelf life and pot life can be prolonged considerably by adding 0.1-0.3% Inhibitor BC-500.

Monofiber

CURING CHARACTERISTICS:

In the range of 50°C ("kick-off" temperature) curing rate is not very high unless there is a reaction exotherm (e.g. within a heat retaining mould). Good curing performance can only be achieved by addition of thermally more stable peroxides.

CURING PROCESSES:

Mainly pultrusion, hot press moulding, wet press moulding, CIPP (cured-inplace-pipes).

Packaging

The standard packaging of BCHPC is 20 kg (4 * 5 Kg PE Bag in cardboard box)

Disclaimer

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Revision number: 1.0. Date: 01.07.14. Device M: TDS.